

Liste der Verfahrensprüfungen nach EN ISO 15614-1 & AD-2000 HP 2/1
Längs- Rundnaht und Stutzennaht

Werkstoff	Schweißverfahren	Geltungsbereich	
		t (mm)	d (mm)
P355NL1	WIG	3,0 - 22,0	≥ 30,1
P355NL1	WIG/ E	8,0 - 32,0	≥ 84,15
P355NL1	WIG /UP	10,0 - 40,0	≥ 500
P355NL1	MAG	10,0 - 40,0	≥ 500
P355N	WIG	3,0 - 22,0	≥ 30,1
16Mo3	WIG /UP	8,0 - 32,0	≥ 109,5
1.7362	WIG	3,0 - 22,14	≥ 30,15
1.4438	WIG /UP	10,0 - 40,0	≥ 500
1.4541	WIG	3,0 - 22,14	≥ 30,15
1.4438	WIG	3,0 - 17,5	≥ 30,1
1.4539	WIG	3,0 - 17,5	≥ 30,1
1.4462	WIG /UP	10,0 - 40,0	≥ 500
1.4410	WIG /UP	7,5 - 30,0	≥ 500
1.4462	WIG	3,0 - 22,14	≥ 30,1
P355N / 1.4462	WIG	3,0 - 22,14	≥ 30,1
1.4541 / 1.4462	WIG	3,0 - 22,14	≥ 30,1